

Premier+™ Embroidery Master Class

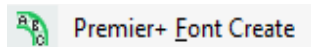
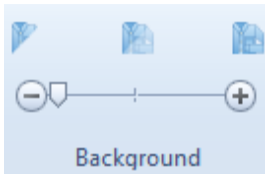
Quarter 2 2016: Exploring Font Create

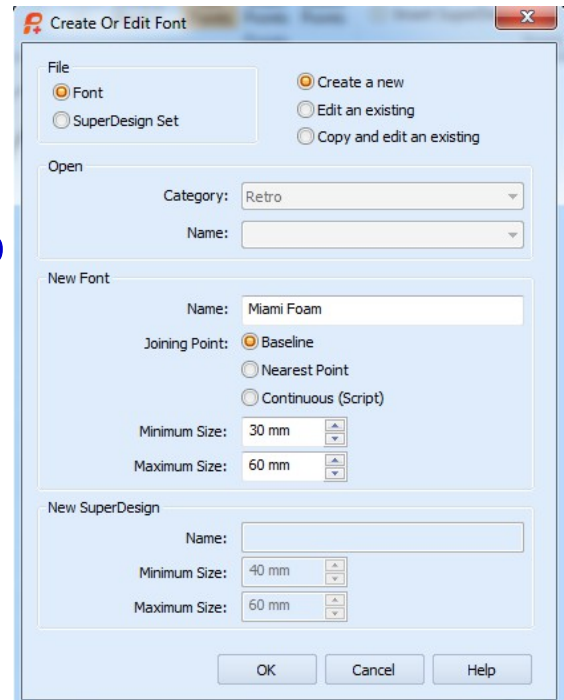
by Soni Grint

Use Premier+ Font Create to adjust existing fonts, create your own font and even create your own SuperDesigns.



Adjust an existing font for Puffy Foam

1. Open **Premier+™ Embroidery Extra**.
 2. Quick Link to **Accessories / Premier+™ Font Create**.
- 
3. In the Create or Edit Font window choose **Create a new**, type Name as **Miami Foam 30-60 mm**, Joining Point at **Baseline**, Minimum Size = **30 mm**, Maximum Size = **60 mm**.
 4. Click **OK**.
 5. Go to the View tab and **hide the background image**.
- 
6. Ensure the grid size is **10 mm**.
 7. Go to the Home tab and click on **Insert Lettering**.
 8. Choose the Category **Retro**, Font **Miami 12 – 40 mm**.
 9. Click the upper case **A**.
 10. Click **Insert** then click **Cancel**.



11. Move the letter **A** to the red baseline.
12. Change the size of the letter A until the width is **20 mm** and the height is **30 mm**.

Now let's change the font to make it a Puffy Foam font.

For a foam font, the stitching at the end of a satin stitch column must “cut” the puffy foam.

There are different ways to accomplish this.

- Turn the stitching so the foam is perforated.
- Add another row of stitching under the original to perforate the foam.

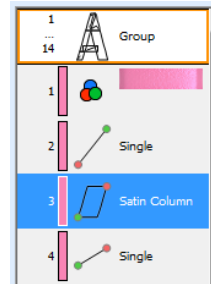
13. Go to the **View** tab.
 - Notice the satin stitches at the bottom of the A.

14. Click **Object View**.

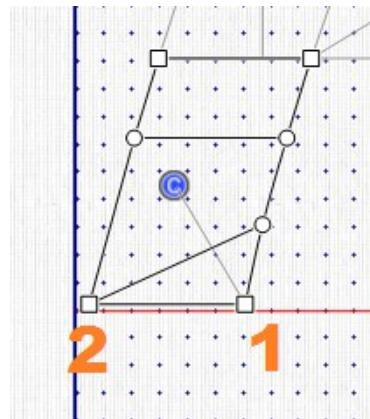
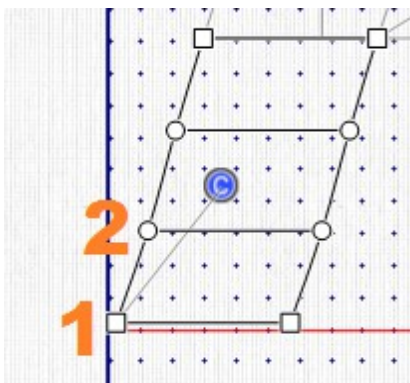
15. In the Film strip, click the **3rd object** (satin column).

16. Right Click in the **work area** for the nodes to show on screen.

17. Move the **bottom left square node** (1) to the right, on top of the bottom right square node.



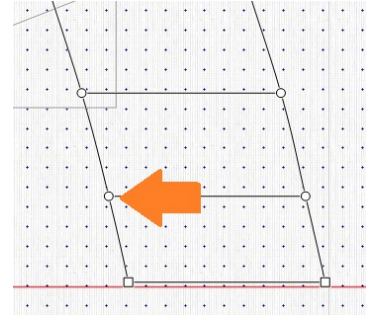
18. Hold the CTRL key on the keyboard and move the **left round node** (2) to replace the bottom square node.



19. Click the **2D View** and see how the satin has changed angle to perforate the foam.

20. Go back to **Object View**.
21. Click **object 14** in the Film Strip.
22. Click the **Home** tab.
23. Click **Insert Points**.
24. Click once between the **two bottom points** on the left side of the object.

- Both points for a satin column are place automatically.

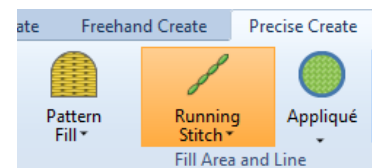


25. **Right Click** to end the tool.
26. Move the **right bottom square node** to the left, on top of the other square node.
27. Hold the CTRL key and move the **right round node** to replace the bottom square node.

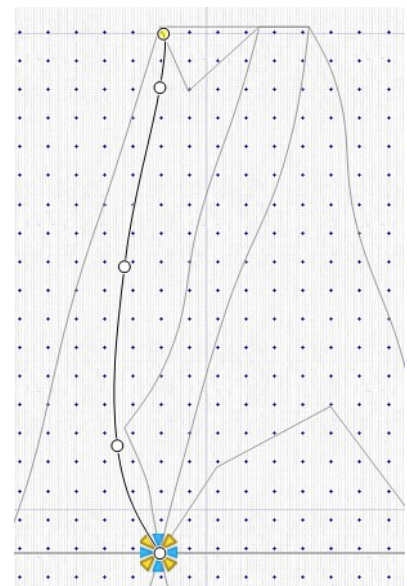
28. Click **Design Player** to see how the A will be stitched.
29. Click **Play**. Click **Fast Forward** to speed the playback.
30. Click **Cancel**.


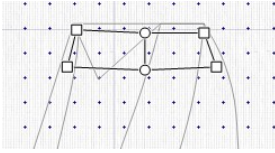


31. Click **object 9** in the Film Strip.
32. On the Precise Create tab, choose **Running Stitch**.

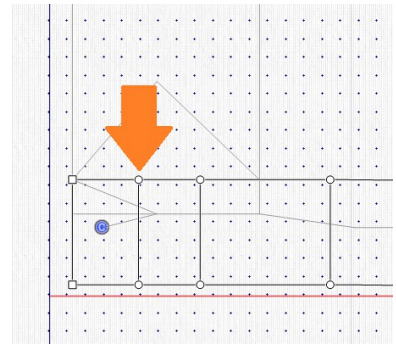


33. Click **Create Area or Line**.
34. Left click on the **Yellow / Blue star**.
 - Notice when you move the mouse over the star the pointer changes to a dash.
 - This means you are connecting with the previous object.
35. Continue clicking to the **top left part** of the letter A.
36. **Right click** to end the tool.



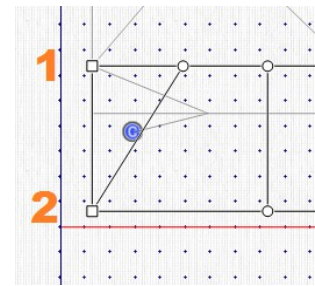
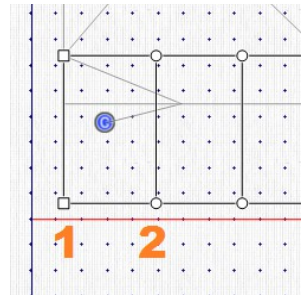
37. Choose **Satin Column**. 
38. Left click, starting on the yellow star, to **create a satin column "cap"** that will cut the puffy foam.
 - Left click back and forth to  create the satin column.
39. **Right click** to end the tool.
40. Click on **object 12** in the Film Strip.
 - There is a line between object 11 and 12 in the Film Strip.
 - The line represents a jump stitch in the design.
41. Move the **start point** of the line to the end of the satin column cap.
 - Remember when the mouse turns to a dash, the objects will connect.
42. Adjust the **other nodes** of the line so the movement is smooth.
 - See that the line between the objects went away.
43. Click the **Design Player** and play the design.
44. Click **Save** in the Design Panel to save the letter A in your font.
45. Click on the **upper case B** in the digitized characters area.
46. Go to the **Home tab**.
47. Click **Insert Lettering**.
48. Choose the Category **Retro**, Font **Miami 12 – 40 mm**.
49. Click the **upper case B**.
50. Click **Insert** and then click **Cancel**.
51. Move the letter **B** to the red baseline.
52. Change the size of the letter B until the **width is 20 mm** and the **height is 30 mm**.
 - Think about where to turn the stitching or add a cap.
53. Click **object 10** in the Film Strip.

54. Click **Insert Points**.
55. Left click to place a new **control line** to the right of the bottom left part of the B.
56. **Right click** to end the tool.

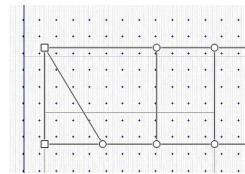


Move the points the same as the letter A.

57. Move **node 1** to the node just above.
58. Move **node 2** to replace the previous node. Hold the CTRL key to make a point (square node).



59. Click on **object 14** in the film strip.
60. Adjust the **nodes** to create the angled stitches.
61. Click on **object 16** in the Film Strip.

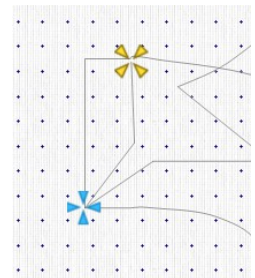


62. Go to the **Precise Create** tab.

63. Click **Single Stitch**.



64. Click **two single stitches** to move you to just inside and the top of the curve of the B.



65. Click **Satin Column**.



66. Add a **Satin Column** cap starting with the yellow star and ending with the blue star.

67. **Right click** to end the tool.
68. Click **Design Player** to see how the B will stitch.
69. Click **Save** in the Design Panel to save the letter B.
70. Continue with the **other letters** in the Alphabet.

- **If all letters are not needed, only create those that will be used.**

71. Quick Link back to **Premier+™ Extra**.
72. Go to the **Letter tab**.
73. Scroll to **My Fonts** and choose **Miami Foam 30 – 60 mm**.
74. Type **AB** in the letter area.
75. Click **Apply**.
 - **The new letters now react like any other font within the Premier+™ program.**

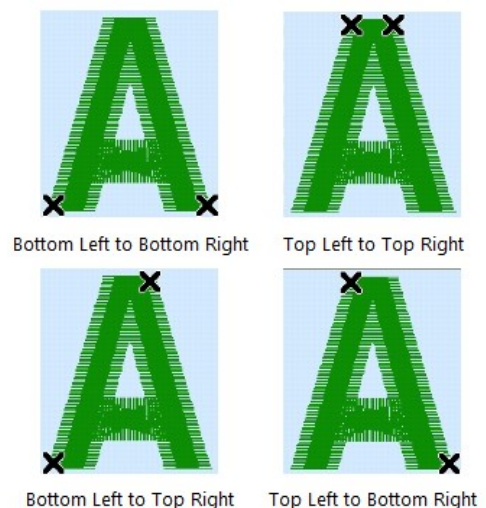
Adjust any font to your preferences

Create an Original Font

1. Quick Link back to **Premier+™ Font Create**.
2. In the Create or Edit Font Window choose **Create a new**, type name as **Master Class**, joining point at **Baseline**, Minimum size = **15 mm** and Maximum size = **30 mm**.

There are 3 joining point styles for fonts.

- **Baseline** is the simplest style of font.
 - Choose Trim connection when using these fonts in Premier+ Embroidery.
 - Start a baseline font on the left and end on the right as close to the red baseline as possible.
- **Nearest point** is a special type of font. Use these fonts to avoid the need to trim between letters.
 - Choose Running connection when using these fonts in Premier+ Embroidery.
 - Each letter in the font must be digitized 4 times with a different starting and stopping point.
- **Continuous** fonts give a flowing effect for script fonts.

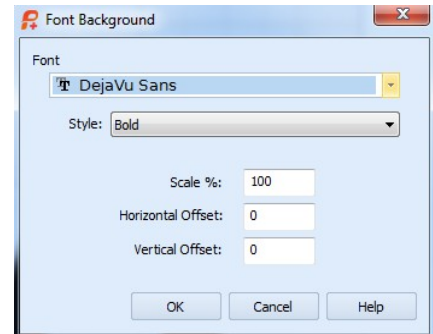


- All lower case letters in a continuous font should start and end at the same height above the baseline so the letter flow nicely.

3. Click **OK**.

4. On the Design Panel, click **Font Background**. 

5. Choose Font **DejaVu Sans**, Style **Bold**, Scale % = **100**.



6. Click **OK**.



7. Click **Move Guidelines**. 

8. Click and drag **one guideline** to the top of the letter A.

9. Go to the View tab and change to **Object View**. 

10. **Zoom in** as necessary.

11. Go to the **Precise Create** tab.

Now decide how the font will look. **Satin vs Fill. Feathered corners vs overlapped.**

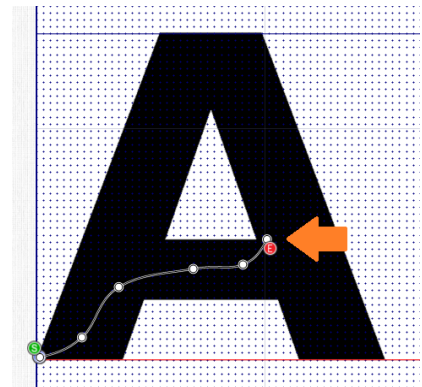
12. Choose **Running Stitch**. 

13. Click **Create Area or Line**. 

14. Click a **line** to the upper left part of the A cross.

15. **Right click twice** to end the tool.

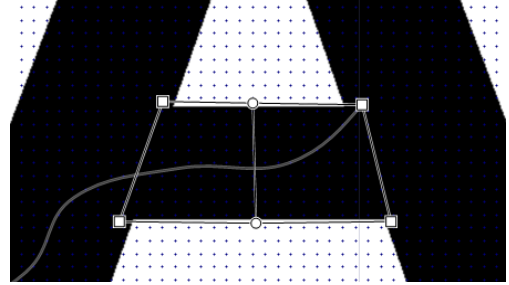
16. Click **Satin Column**. 



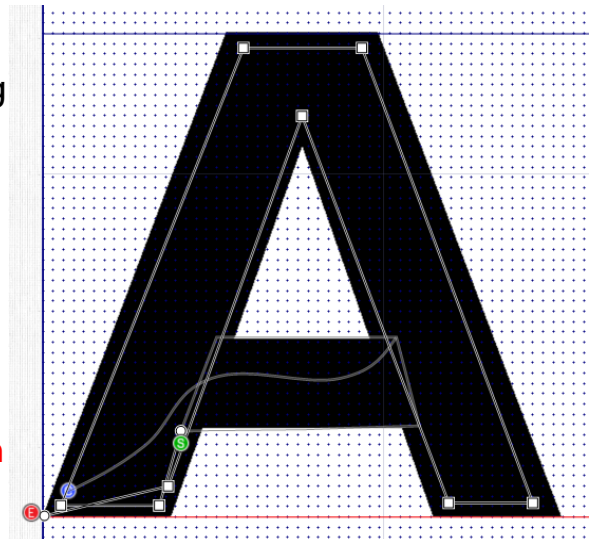
17. Left click the **first point** of the satin column at the pink star.


18. Move the mouse just below the first and place **another point**.

19. Move the mouse to the **top center of the cross** and click.
20. Move to the **bottom center of the cross** and click.
21. Move to the **top left** and click.
22. Then to the **bottom left** and click.
23. **Right click twice** to end.
24. Adjust **points** as necessary.
 - Move the left and right points into the legs of the A.
 - This provides compensation so there will not be a gap between the cross and the legs.



25. Click **Create Area or Line** (Ensure Running Stitch is active).
26. Left click, starting at the **pink star**, around the A just inside the image.
 - Hold the **CTRL** key to create a point.
27. End the points at the **bottom left part** of the left leg.
 - Edge walk underlay will keep the satin stitching flat and stop tunneling of the letter.



28. **Right click twice** to end the tool.
29. Choose **Satin Column**. 
30. Starting at the **pink star** on the left leg, left click.
31. Move directly across the image from the **first point** and left click.
 - Hold the **CTRL** key to keep the satin straight on the edge.
 - The angle of the line created will be the angle of the stitch.
32. Move up the leg about half way and left click on the **left side** of the image.

33. Move across the image to the **right of the previous point** and left click.

34. At the top of the letter A, use **5 control lines** to create a nice feather at the point inside the A.

- Keep the points and lines even to make the satin even.

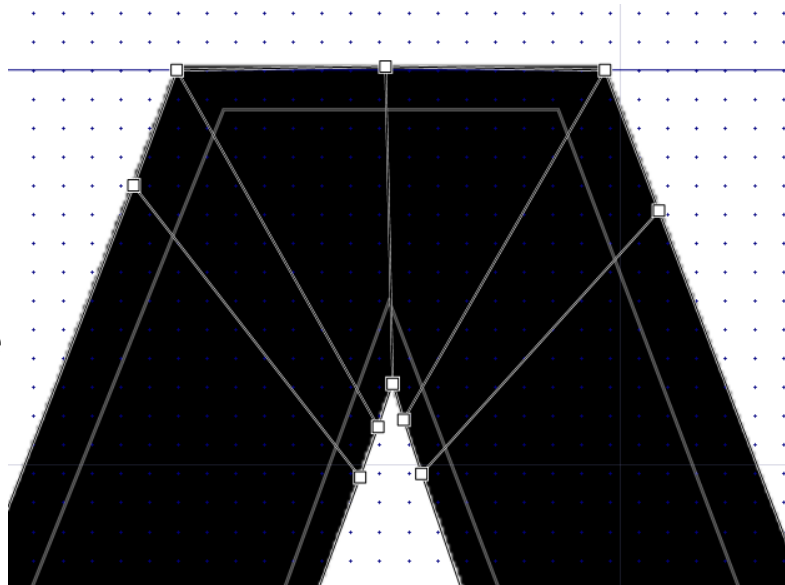
35. **Right click twice** to end the tool.

36. Click **Single Stitch**.



37. Click on the **bottom right** of the right leg of the A.

- The stitch for the A now starts on the left and ends on the right.



38. Click **Life View** to see how your letter will look.



39. Click **Save the Current Font**.



- The A is now a digitized character.

40. Click the letter **B** in the digitized character area.

- The B image is now in the work area with the guidelines still in place.
- The letter B will have the same look as the A.



41. On the Precise Create tab, ensure Running Stitch is active, and choose **Create Area or Line**.

42. Left click just inside of the **B** image to create Edge Walk underlay.

- Start at the bottom left of the B.

43. Click **near the outside of the image** until you get to the cross in the B.

44. **Right click twice** to end the tool.

45. Click **Feathered Satin**.

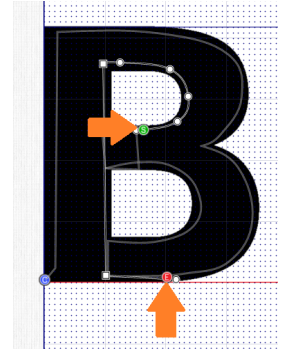


46. Add a small **feathered satin column** at the end of the B cross.
47. **Right click twice** to end the tool.
48. With the feathered satin column highlighted, right click and change density to **5**, feathered sides **both** and stitch length to **3 mm**.

49. Click **OK**.

50. Click **Create Area or Line**. 

51. Finish the underlay by starting at the **pink star** and left clicking to the **bottom of the letter B** just before the curve of the B.

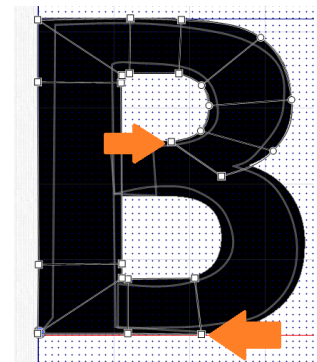


52. Starting at the **pink star**, Single Stitch to the outside of the image.

53. Choose **Satin Column**.

54. Starting at the **pink star**, place points across the image ending around the top curve of the B.

- Use **3 control lines** at each corner to make an even feather at each corner.
- Hold the **CTRL** key when placing the control lines at the corner.



55. **Right click twice** to end the tool.

56. Click **Create Area or Line**. 

57. **Running stitch** to the bottom of the B cross.

58. **Right click twice** to end the tool.

59. Choose **Satin Column**. 

60. Starting with the **pink star**, left click across the image to finish the letter B.

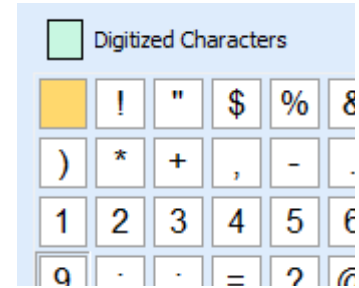
- When placing the points across the bottom curve of the B, ensure you are "covering up" the previous stitching so there will not be a gap.
- At the end, overlap the points to make sure there is not a gap.



61. **Right click twice** to end the tool.
62. **Adjust points** as necessary to finish your letter.
63. Click **Life View** and see how your letter will stitch.
64. Click **Save the Current Font**.



Continue to digitize letters for the Font.

65. Go to the View tab and change the grid size to 5 mm.
66. To create a space for the font, click on the **upper left character** in the Digitized Characters area.
 - The width of the A will be the width of the space.
 - The height of the A will be the height of the space.



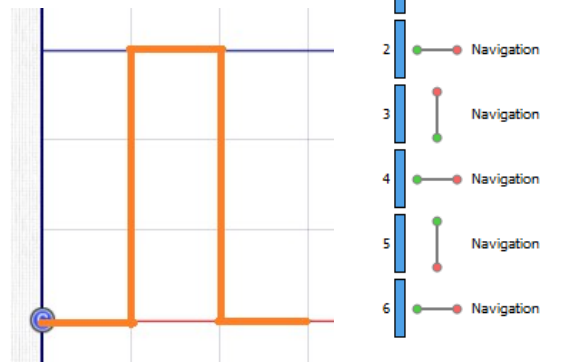
67. Click **Snap to Grid** on the Design Panel. 
68. Click the **Navigation** tool on the Design Panel. 

69. Click **5 mm** to the right on the baseline.
70. Click **15 mm** directly up from the first click (to the guideline)

71. Click **5 mm** to the right on the guideline.
72. Click **15 mm** down to the baseline.

73. Click **5 mm** to the right on the baseline.

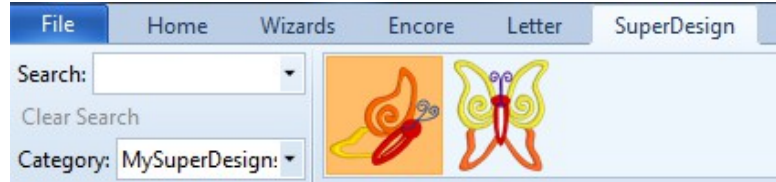
- 6 objects will create the space.
- The object should look like a post.
- By creating the space like this, the space distance is ensured to be consistent.
- The actual navigation lines do not show color, orange was added so the post could be seen.





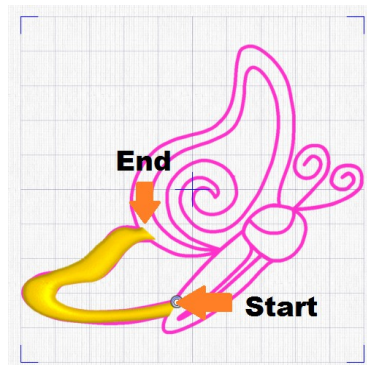
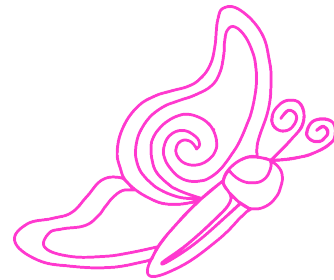
74. Click **Save**.
 - The navigation tool is movement and should be used for spaces.

Make your own fonts for any occasion.

Create a Super Design Set



1. Quick Link to **Premier+™ Create**.
2. Choose **Load a Vector Picture as Objects into the Draw Window**.
3. Click **Next**.
4. Click **Load a Picture**. 
5. Load the **half butterfly** for this Master Class.
6. Click **OK**.
7. Click **Next**.
8. Choose **Fit Design to Hoop** and Change Hoop to Hoop Group **Universal**, Hoop Size **100 mm x 100 mm**, Orientation **Natural** and click **OK**.
9. Click **Finish**.
10. Click the **Precise Create** tab.
11. Right click the **color bar** in the Film Strip.
12. Choose **Properties** and change the color to **Yellow**.
13. Click **OK**.
14. Click **Satin Column**. 
15. Starting where the bottom wing touches the body, **place points back and forth across the bottom wing** until the satin column touches the top wing.
16. **Right Click twice** to end the tool.
17. Ensure that **Object 2, Satin Column**, is highlighted.

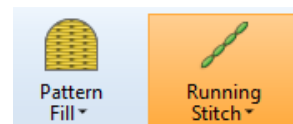


18. Click the **bottom of the Color Change icon**.



19. Choose the **Quick Color Orange**.

20. Click the **top of the Pattern Fill icon** to turn it off, click the **bottom of the Satin Line** to change to Running Stitch.



21. Click **Create Area or Line**.



22. Click around the **top wing ending at the inside curl of the wing**.

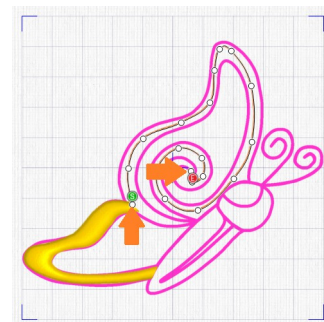
23. **Right click twice** to end the tool.

24. Click **Satin Column**.



25. Starting at the pink star, **click back and forth across the top wing**, ending at the body.

- **Cover the previous stitching from the bottom wing.**
- **Adjust points after you finish the wing.**
- **If needed go to the Home tab and Insert Points.**



26. Click the **bottom of the Color Change icon** and choose **Red**.

27. Choose **Satin Column**.



28. Starting at the bottom of the body detail, click a **column back and forth across the detail to the top of the detail** just into the head.

29. **Right click twice** to end the tool.

30. Click **Single Stitch**.



31. Click the **top right side of the body**.

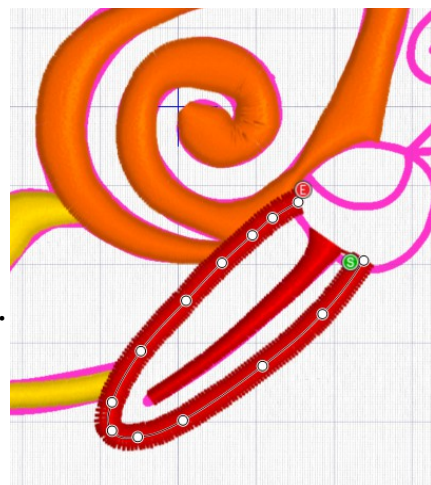
32. Click the **bottom of the Running Stitch icon** and change to **Satin Line**.

33. Click **Create Area or Line**.



34. Starting with the **pink star**, click around the body.

35. **Right click twice** to end the tool.



36. With the body highlighted, right click in the work area and change the satin line to **3 mm**. Click **OK**.

37. Single Stitch to the **bottom of the head** of the butterfly.

38. Click on the top of the **Pattern Fill** to select it and click on the top of the **Satin Line** to deselect it.



39. Click **Create Area or Line**.

40. Starting with the **pink star**, click around the head.

41. **Right click twice** to end the tool.

42. With the head highlighted, right click in the **work area** and change the fill pattern to **239**. Adjust the angle to **60**. Click **OK**.

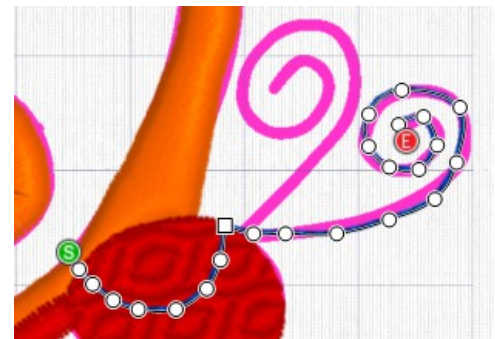
43. Adjust the **body and head points** as desired.

44. With Object 11 highlighted (the head), click on the **bottom of the Color Change** icon and choose **dark blue**.

45. Click on the top of **Pattern Fill** to deselect the fill and click on the bottom of the **Satin Line** and choose Triple Stitch to select it.

46. Click **Create Area or Line**. 

47. Click a **line** to create an eye for the butterfly and continue up the front antenna.



48. **Right click twice** to end the tool.

49. Click on the bottom of **Triple Stitch** and change to Running Stitch.

50. Click **Create Area or Line**.

51. Click **back down the front antenna** starting with the pink star.

52. Continue clicking **the back antenna** to the tip.

53. **Right Click twice** to end the tool.

54. Click the bottom of the **Running Stitch** icon and change to Triple Stitch.

55. Click **Create Area or Line**.

56. Starting at the **pink star**, click back down the back antenna to the top of the head.

57. Make **any adjustments** as necessary.

58. Go to **File** and **Save As Half Butterfly.edo**.

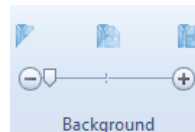


59. Quick Link to **Premier+™ Font Create**.

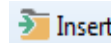
60. Choose File as **SuperDesign Set, Create a New**, Name as **Master Butterflies** with Minimum Size = **50 mm**, Maximum Size = **100 mm**.

61. Click **OK**.

62. Go to the **View** tab and adjust the Background to **minimum**.



63. Click on the **Home** tab and click **Insert**.



64. Click on **Half Butterfly.edo**.

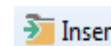
65. Move the **bottom of the butterfly** to the baseline.

66. On the **Font** page, click **Save**.



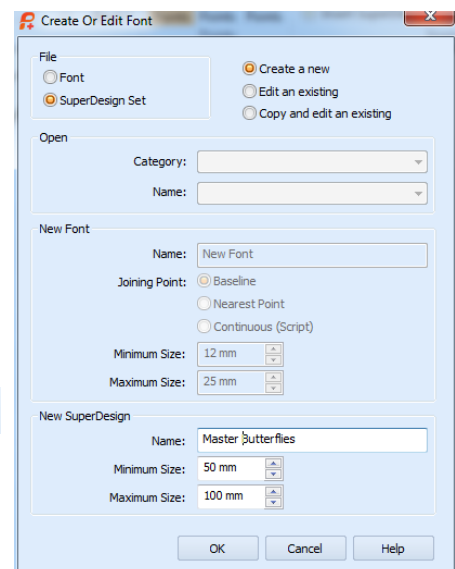
67. Click on the **next square** in the Digitized Characters area.

68. Click on the **Home** tab and click **Insert**.



69. Click on **Butterfly.edo**.

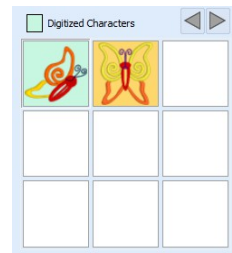
70. Move the **butterfly** to the baseline.



71. Click on **Universal Properties**.



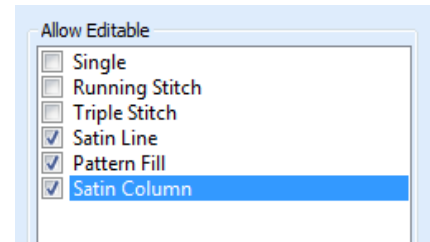
- The first page allows change in all the objects and colors in the whole Super Design set.



72. Click **Next**.

73. Under Allow Editable, place a check next to **Satin Line, Pattern Fill** and **Satin Column**.

- This allows the end user to change these objects after a SuperDesign is chosen in Premier+ Embroidery.



74. Click **Finish**.

75. Click **Save**.

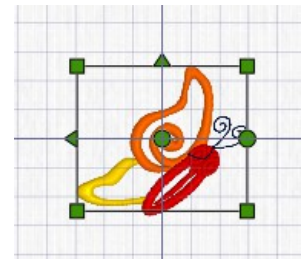
76. Quick Link back to **Premier+™ Embroidery**.

77. Go to the **SuperDesign** tab.

78. Click on **My SuperDesigns** and find **Master Butterflies**.

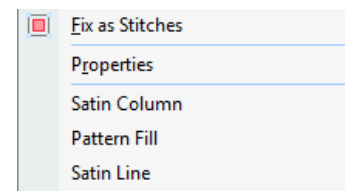
79. Choose the **half butterfly** and click **Apply**.

- Ensure the half butterfly is selected.



80. **Right click**.

- Notice there are choices to change the Satin Line, Pattern Fill and Satin Column.



81. Left Click to **close the pop up window**.

Have fun creating your own SuperDesign sets.